## 2K Zinc Phosphate Epoxy weldable primer

## **Qualification criteria**

- 1. Supplier shall be an Original Equipment Manufacturer (OEM) of the Paints for Rolling stock applications.
- 2. Technical Data Sheet (TDS) & Material Safety Data Sheet (MSDS) for the primer, hardener & thinner.
- 3. The supplier shall hold ISO 9001/ IRIS certification and shall manufacture the products accordingly.
- 4. The supplier shall provide System recommendation (% solids by volume & spreading rate) & painting procedure for Metallic substrate along with the offer.